UPPER

SHOCK

CUT 1 1/8" HOLE ON SIDE

OF FRAME RAIL FOR REAR

HANGER 15/16" ON CENTER FROM BOTTOM OF FRAME.

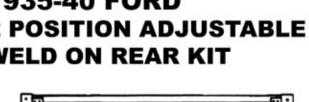
C/L

FRAME

HANGER

MOUNTS

1935-40 FORD **2 POSITION ADJUSTABLE** WELD ON REAR KIT



STOCK FUEL TANK FITS

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REAR HANGER -

SPRING

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FRONT PERCH



219 N. Duke Street Hummelstown, PA 17036 Phone 717.566.3340 Fax 717.566.5440

TOP VIEW OF FRAME LOOKING

TOWARDS REAR TIP: TO DETERMINE ANGLE OF REAR HANGER, INSTALL FRONT PERCH AND TEMPORARILY **BOLT SPRING AND SHACKLE** IN PLACE SPRING EYE BOLT HOLES LOOKING UP AT C-NOTCHING THE INSIDE DRIVER'S SIDE FRAME IS NECESSARY **BOXED FRAME RAIL** © 2000 POSIES 43 7/16". 43 7/16" FRONT 20 5/8" AXLE C/L FRONT C/L WELD IN PERCH TORQUE FRONT SPRING

NOTE:

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REAR

- MAKE SURE THAT THE FRAME IS LEVEL AND SQUARE
- THE MOUNTING BRACKETS MUST BE **FULLY WELDED BEFORE FINAL INSTALLATION**

END VIEW OF

REAR HANGER

FRAME AND

KIT INCLUDES:

INSIDE OF DRIVER'S

SIDE FRAME RAIL

- (2) FRONT WELD-ON SPRING PERCHES
- (2) FRONT SPRING EYE **BOLTS & NYLOCKS**
- (2) AXLE SADDLES
- (4) U-BOLT
- (2) U-BOLT PLATES
- (2) REAR HANGER SLEEVE AND BRACKETS

PERCH BOLTS TO 65 LBS.

- (2) SHACKLES
- (2) LOWER SHOCK MOUNTS
- (2) SUPERSLIDE SPRINGS

IMPORTANT:

MAKE SURE THAT YOU TIGHTEN THE SHACKLE NUTS SO THAT THE LAST THREAD IS PAST THE NUT. YOUR SHACKLE BUSHINGS WILL THEN LAST MANY MILES AND WORK CORRECTLY.

