

**POSIES  
SUPER SLIDE SPRINGS  
AND  
HOT ROD PARTS**

219 N. Duke Street Hummelstown, PA 17036

Phone 717.566.3340 Fax 717.566.5440

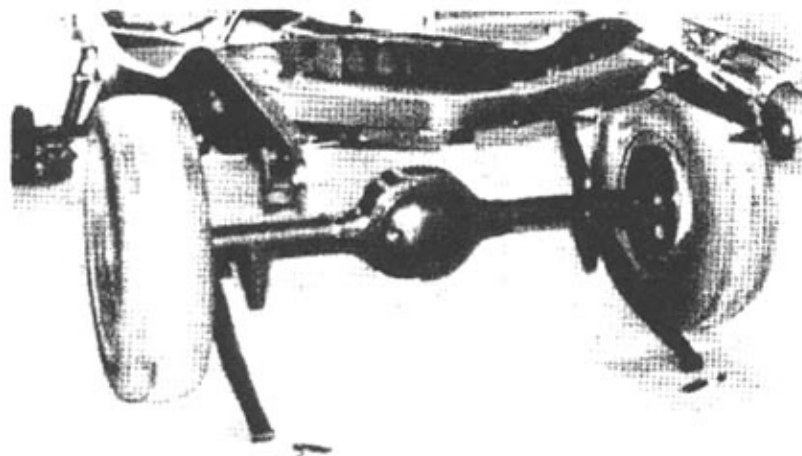
# 1936 - 37 CHEVY WELD-IN REAR PARALLEL LEAF SPRING KIT

## REAR SHACKLE HANGER:

- USE THE REAR STOCK SHACKLE HANGER ON THE FRAME. REMOVE THE BRONZE BUSHING, INSTALL OUR SHACKLE. NO OTHER MODIFICATIONS ARE NECESSARY.

## FRONT SHACKLE HANGER:

- REMOVE THE STOCK FRONT HANGER AND PARKING BRAKE BRACKET. REMOVE THE RIVETS. REMOVE THE BODY BOLT BY THE FRONT SPRING HANGER. PLACE OUR FRONT HANGER ONTO THE FRAME USING THE BODY BOLT AS A LOCATOR. REPLACE THE BODY BOLT AND PARKING BRAKE BRACKET WITH THE SUPPLIED (2) 5/16 X 1 1/4" BOLTS.
- THE EASIEST WAY TO SET THE REAR AXLE SADDLES IS TO HANG THE FRONT OF THE SPRINGS, THEN ROLL THE REAR AXLE IN FROM THE REAR AND LIFT UPWARD INTO POSITION, PLACING THE SHACKLES INTO THE EYES. INSTALL THE U-BOLTS AND PLATES. SLIDE THE AXLE BACK AND FORTH ON THE SADDLES UNTIL IT IS THE SAME DISTANCE FROM EACH FRAME RAIL AND ROUGHLY SET THE REAR AXLE PINION ANGLE. YOU CAN TEMPORARILY TACK WELD THE SADDLES IN PLACE UNTIL YOU ARE READY TO FULLY WELD THEM.



**AFTER THE FRONT SPRING  
PERCHES ARE BOLTED INTO  
PLACE, WELD EVERYTHING  
PERMANENTLY.**

### NOTE:

- MAKE SURE THAT THE FRAME IS LEVEL AND SQUARE
- THE MOUNTING BRACKETS MUST BE FULLY WELDED BEFORE FINAL INSTALLATION

### KIT INCLUDES:

- |                          |                                      |
|--------------------------|--------------------------------------|
| (2) SUPERSLIDE SPRINGS   | (2) FRONT SPRING BOLTS AND LOCK NUTS |
| (2) SHACKLES             | (4) 5/16" x 1 1/4" BOLTS AND NUTS    |
| (4) U-BOLTS & NUTS       |                                      |
| (2) U-BOLT PLATES        |                                      |
| (2) FRONT SPRING PERCHES |                                      |

### IMPORTANT:

MAKE SURE THAT YOU TIGHTEN THE SHACKLE NUTS SO THAT THE LAST THREAD IS PAST THE NUT. YOUR SHACKLE BUSHINGS WILL THEN LAST MANY MILES AND WORK CORRECTLY. OVER TIGHTENING OF THE SHACKLE NUTS AND FRAME MOUNT BOLT MAY RESULT IN A COMPROMISED RIDE QUALITY.

